EMU/M-0-3-032 (M4)

③ 6/70 ASSY. DRG. No. DC/EMU/M-0-3-007 ADDED. CDA –Sd–	② 9/68 QTY.FOR DC/EMU/M ADDED IN COL-I WITH ASSY. DRG. NO. DC/EMU/M-0-3-002. CDA –Sd–	▽ ROUGH MACHINED; ▽▽ FINISH MACHINED; ▽▽▽ FINE FINISH MACHINED; (01) ROUGH CLEANING; (18) CHAMFERED; (01b) BURRS REMOVED

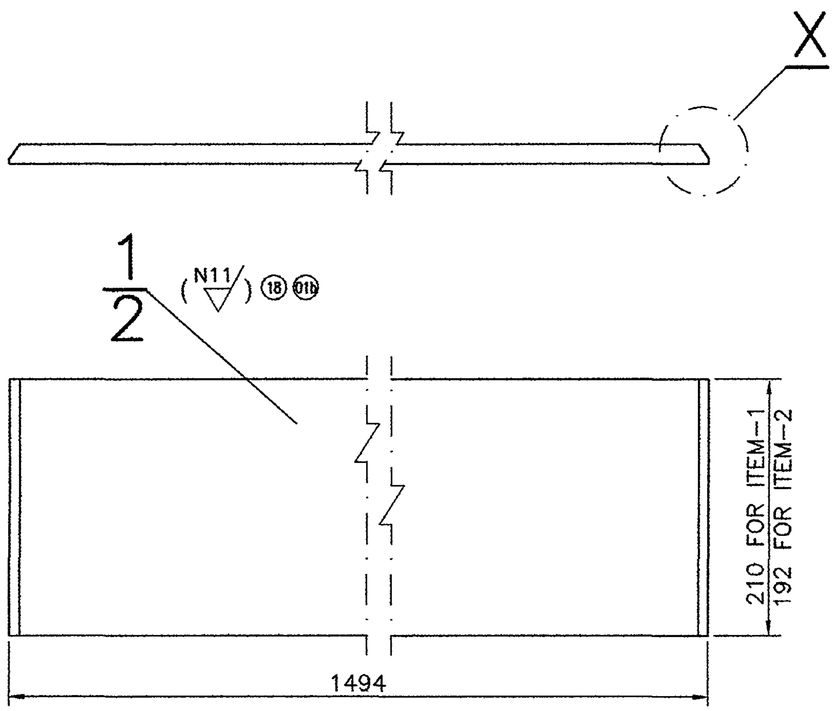
ALT.	DATE	CHANGES	BY	APP
M4	19.05.11	ICF LATEST DRG. RELEASED. ECN NO. 90600556	S.M	N.S.C

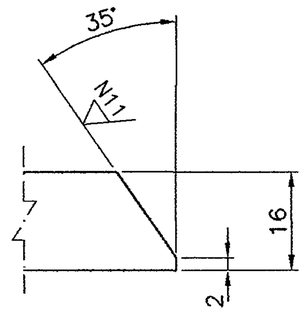
ALTERATIONS

(e) 3/2002
DRG. REDRAWN IN CAD. MATL. SPEC. UPDATED. NOTE-1 & 2 ADDED. JIG/TOOL No. & ASSY. DRG. NO. EMU/M-0-3-003 DELETED.
–sd– 12-3-2002
SSE/D SME/BD

(f) 5/2002
FOR ITEMS-1&2 DIM1464 ALTD AS 1494 AND R.M.SIZE ALTD ACCORDINGLY.
–sd–
SSE/D SME/BD

(g) 12/2008
IN DETAIL AT-X, EDGE PREPARATION ALTD FROM 'J' TO 'V'. NOTE-1 DELETED. MAT SPEC FOR ITEMS-1&2 UPDATED FROM IS:2062-1999 Fe 410 WC TO IS:2062-2006 E250 Cu C.
SSE/D SME/D





DETAIL AT-X

NOTE

~~1. THE FINISHED COMPONENT SHALL BE THOROUGHLY CLEANED AND PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER.~~

2. FOR OPEN TOLERANCES REFER DRG. NO. ICF/STD-9-0-001

⊙ ALL 20T AXLE BOGIES

No. OFF IV	III	II	I	DESCRIPTION & DIMENSIONS	ITEM	REF. DRG	MAT. & SPEC.	WEIGHT/UNIT	REMARKS
		4	–	TOP FLANGE 16 x 192 x 1494	2	R103001016	IS:2062-2006 E250 Cu C	35.821 kg	
		–	4	TOP FLANGE 16 x 210 x 1494	1	R103001016	IS:2062-2006 E250 Cu C	39.18 kg	

GROUP: BOGIE FRAME ARRGT.

SUPERSEDED BY:

SUPERSEDES: EMU/M-0-3-032 ALT f/3

TOP FLANGE
FOR TRANSOM

DC/EMUM/ASR-0-3-003			
DHMU/DPC-0-3-002			
DC/EMU/M2-0-3-203			
EMU/M-0-3-076			
ASSEMBLY DRAWINGS			
04-12-2008	12-3-2002		SME/D
3 ALT	DATE OF LATEST ALT.	DATE OF FIRST ISSUE	

PER COACH | PER COACH | DC/EMU/M2 ⊙

SCALE 1:5 | SSE/D | CHD | ALT M.Sabapathynathan | DRN J.Ramesh | ALT g

CAD FILE : C:\MD-CAD\089\0-3\032-SG03.DWG

DATA CODE No: 089

INDIAN RAILWAY STANDARDS

SHEET 1 OF 1

INTEGRAL COACH FACTORY CHENNAI – 600 038 (M4)

EMU/M-0-3-032

FORM IR A3 420 x 300